

#### X-ray for the next 100 years

Innovative Design • Quality Products • Custom Design
Design and produce X-ray source since 1987

V01

# **TFX-9080-EWF-UNI-C**

## **MicroFocus Integrated X-Ray Source**

(End Window Flat, Close Proximity)

Contact TruFocus for any modification of Specifications for your application

FAMILY	TruFocus Ordered P/N	Min/Max Target Voltage (kV)	Min/Max Target Current (mA)	Maximum TUBE Power (W)	Focal Spot Size (um)	Beam Angle (°)	Focus to Object Distance (S) (FOD, mm)	Operation
TFX	TFX-9080-EWF-UNI-C	25 / 80	0.02 /1	8*	<= 8	47.33	9.779	Continuous

<sup>\*</sup>Maximum Tube Power depends on Focal Spot Size (FSS) and target material. See Tube Operating Power table below. 8 W for 8 um.



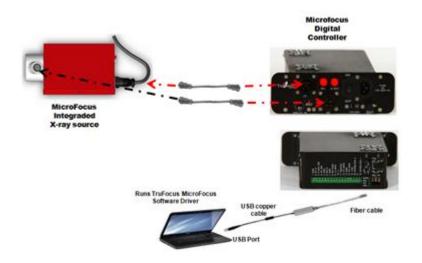




**Side View** 

**TFX-9080-EWF-UNI-C** X-Ray source is part of the TruFocus 9000 series MicroFocus Tube family. The unit integrates a MicroFocus X-ray tube (<=8 μm in Focal Spot Size) and a High Voltage Power Supply (80kV, 1 mA) in one unit. This unit was developed to fulfill the need for high resolution imaging for Industrial, Medical (Specimen Radiography), Aerospace and Analytical applications. The Subsystem produces exceptional image quality and focus sharpness.

#### **Sub-System Overview**



TruFocus has developed Microfocus controllers, both digital and analog, to interface with this integrated power supply x-ray tube unit for monitoring and controlling the operation of this system when properly connected with an appropriate computer system.



#### X-ray for the next 100 years

Innovative Design • Quality Products • Custom Design
Design and produce X-ray source since 1987

V01

# **Specifications**

#### **Order Part Number**

TFX	9080	EWF	UNI	С
Product Family Microfocus family	Product Series 9000 series, 80KV	Tube Type End Window Flat	Package Type: Integrated (X-ray source + Power Supply)	FOD Distance /Close Proximity

Max Target Voltage (KV)	Minimum Target (KV)	Max Target Current (mA)	Minimum Target (mA)	Operating Ambient Temperatur e (°C)	Maximum TUBE Power (W)	Operating Temperature (°C)	Operating and Storage Humidity (%)	Weight (lb)	HV Power Supply
80	25	1	0.02	40	8*	55	85% RH	22	Build-in

<sup>\*</sup>Maximum Tube Power depends on Focal Spot Size (FSS) and target material. See Tube Operating Power table below. 8 W for 8 um

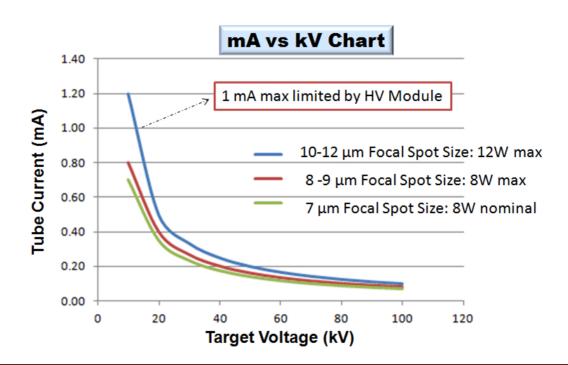
Focus to object Distance (FOD, mm)	Focal Spot Size (um)	Beam Angle	Operation	Input Supply (V)
9.779	<= 8	47.33°	Continuous	From TruFocus MicroFocus Controller . See Specification section

Tube Target Material	Tube Window Material	Tube Window Thickness	Tube Window type	Cooling Method	Flux Stability
Tungsten	Bervllium	0.01 "	End Window Flat	Air	<0.2%*

<sup>\*</sup>Relative Standard Deviation over 4 hours of continued operation.

1W per 1 um Focal Spot Size (FSS) for Tungsten when FSS < 10 μm				
Focal Spot Size (um)	Maximum Target Operating Power (Continuous, W)			
8	8			
9	9			
10	10 - 12			

<sup>\*</sup>Maximum Tube Operating Power (W) of 8000 series is: 12 W



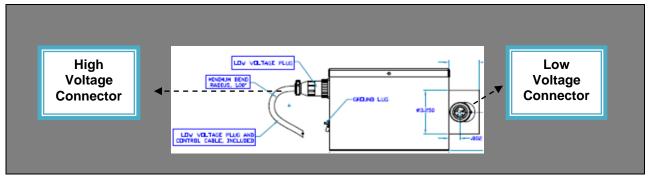


#### X-ray for the next 100 years

Innovative Design • Quality Products • Custom Design
Design and produce X-ray source since 1987

V01

#### **Control Interface**



#### **Low Voltage Control Connector Pin out & Functional Description**

Pin#	Signal Names	Note
1	N/A	
2	N/A	
3	GND	
4	Heater +	6.0 V DC & 0.7A Max
5	Heater -	
6	L-1	0 to -20 VDC, Grid 1
7	N/A	
8	N/A	
9	N/A	
10	N/A	
11	N/A	
12	L-2	2000 V DC Max. Contrast Control - Grid 2
13	N/A	
14	L3	3000VDC Max Focus Control - Grid 3

AMP 14-PIN, Female, Circular Plastic Connector Standard Cable Length shipped: 8 ft

All Voltages set at TruFocus
Table provided only for monitoring purpose.

#### **High Voltage Control Connector Pin out & Functional Description**

Pin#	Signal Names	Note				
4	MA-	mA Feedback				
ı	Feedback	IIIA Feedback				
2	NC					
3	KV-	KV Feedback	AMP 9-PIN, Male, Circular Plastic Connector			
3	Feedback	KV Feedback	Standard Cable Length shipped: 8 ft			
4	N/A					
5	GND		Connection between UNI unit and TruFocus MicroFocus			
6	N/A		Controller			
7	PWM1	HV input 1				
8	N/A					
9	PWM2	HV Input 2				



#### X-ray for the next 100 years

Innovative Design • Quality Products • Custom Design
Design and produce X-ray source since 1987

V01

#### **MicroFocus Software Driver**

TruFocus' Full User Graphic Interface (GUI) software driver

**Connection: Via PC USB port** 

Software Driver supports Window Vista, Window XP and Window 7

Software Driver shipped with MicroFocus Digital Controller

PC requirement: Standard PC, USB, 32 or 64 bit operating system. Minimum 4G RAM Complete Software Development Kit available with engineering Technical Support

## **The main Control Display Screen**

Screen Shot: 100kV & 0.08 mA, 8W



Software Function	Description
X-ray Status	Indicating X-ray is actually ON or OFF
X-Ray Switch	Indicating X-ray Switch is currently at ON or OFF position
Product Version	Shows Controller Product version and SN number
KV Set	Type in an operating KV value, then, click on SET icon to set the KV value
mA Set	Type in an operating mA value, then, click on SET icon to set the mA value
Power Limit	Automatic protection function.  Type in maximum Power Limit for this Test, then, click on SET  Sub-system maximum power is preset to 8W for 8 um focal Spot size.  User can change any maximum power lower than or equal 8 w for a given test
Heater	Tube Warm up process. Automatically starts every time software driver is Launched.
Aging1	Click on Aging1 to start Automatic Tube Aging process ( New tube or Tube that was not used for more than 5 days)
Aging2	Click on Aging 2 to start Daily Automatic Aging process
InterLock 1	Interlock #1 status indicator
Interlock 2	Interlock #2 status indicator
Emergency System Shut down	Anytime, Click this icon, system will be shutdown
Run Time	Total X-ray run timer (in HR)



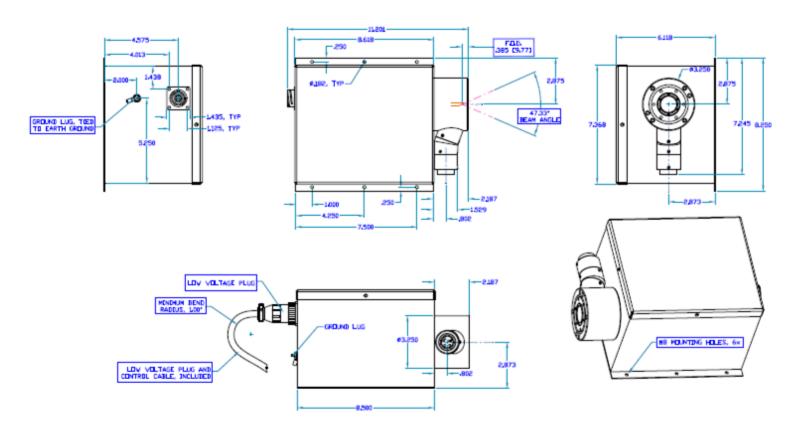
## X-ray for the next 100 years

Innovative Design • Quality Products • Custom Design
Design and produce X-ray source since 1987

V01

# **OUTLINE DRAWING**

Drawing# & Version:	DW-TFX9080-EWF-UNI-C-01
TruFocus P/N:	TFX-9080-EWF-UNI-C
Unit:	In





#### X-ray for the next 100 years

Innovative Design • Quality Products • Custom Design
Design and produce X-ray source since 1987

V01

# Caution

### X-Ray Radiation



- 1. X-Ray radiation is harmful to the human body. It is necessary to take all safety precautions when operating this device.
- 2. The x-ray tube should be installed in an x-ray shielded cabinet to avoid exposure. It is recommended that the safety interlock system be used at all times.
- 3. It is the customer's responsibility to provide shielding for the use of this device.

#### **Warranty Information**

This x-ray tube is warranted to be free of defects in materials and workmanship for a period of 365 days (1 year). This warranty is limited to repair or replacement of defective products only. This warranty replacement cost to customer shall be prorated over the duration of the warranty period. The warranty period commences on the date of installation, but no later than 30 days from the date of shipment from TruFocus to the customer. Any loss, damage, failure and/or malfunction relating in any way to accident, abuse, alteration, misuse, neglect, fitting, disassembly, attempted repair, storage, adjustments of the electronics, or failure to use the tube within the specifications or operating instructions provided by TruFocus, or the lack of proper routine maintenance and care of the tube or system in which it is installed are expressly denied coverage under this warranty.

Subject to local and technical requirements and regulations. Availability of product in this promotional material may vary. Please consult with our office staff for availability.

Information furnished by TruFocus is believed to be reliable. However, no responsibility is assumed for possible inaccuracies or omissions. Specifications are subject to change without notice. Patent rights are granted to any and all of the circuits described herein. © 2013 TruFocus Corporation